

Date: Friday, 7/7/2006 8:14:20 AM
 User: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	'S' LOCKING SEAL
Job Number :	27842		
Estimate Number :	10052		
P.O. Number :		Part Number :	D2126
This Issue :	7/7/2006	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2126 REV. C
First Issue :	1/1	Project Number :	N/A
Previous Run :	27452	Drawing Revision :	C
	Type :	Material :	
	PURCHASED PARTS	Due Date :	7/17/2006
Written By :	Qty:		300
Checked & Approved By :	Um:		Each
Comment :	Est Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 1625

C207107106

Make per Dwg D2126

Possible Supplier: Accurate Rubber: P/N: 110750004

Material release note required

(300)

2.0	110750004	Seal
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Comment: Qty.: 1.0000 f(s)/Unit Total : 300.0000 f(s)
 Seal

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

06/08/16

(300)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

06-08-17

(300)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 333

06/08/21

300

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: LS Date: 06/08/27

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 'S' LOCKING SEAL

Job Number: 27842

Part Number: D2126

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

1106.0822

Job Completion



C206168121

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

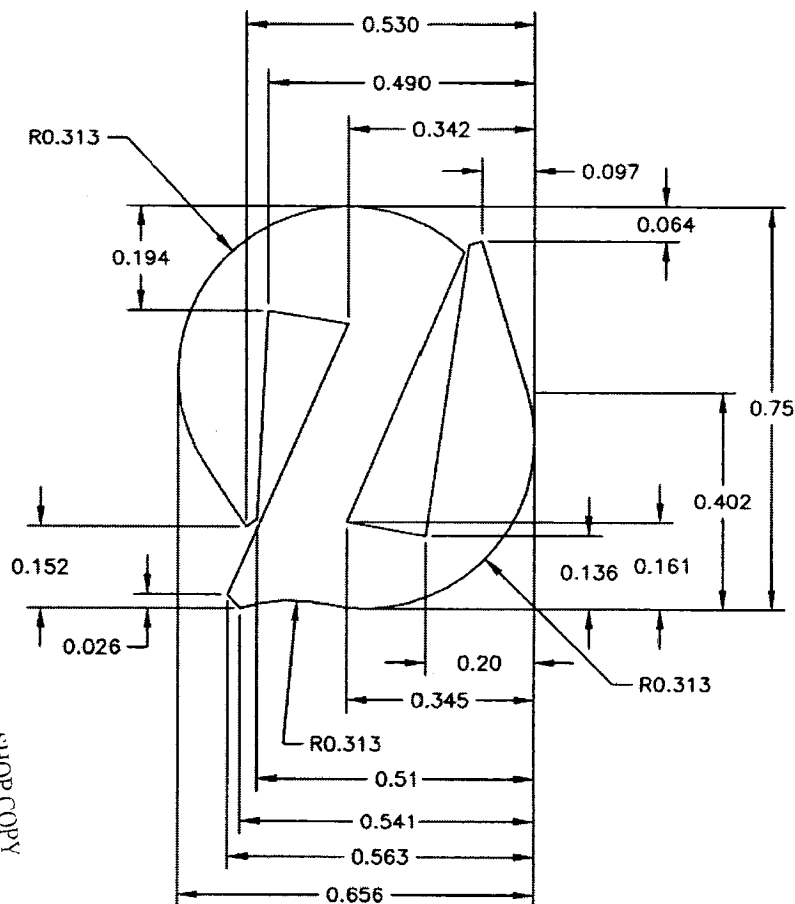
QA: N/C Closed: _____ Date: _____

DART



RELEASED
99.03.15 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. C
CHECKED <i>AE</i>	APPROVED <i>AE</i>	DRAWING NO. D2126	SHEET 1 OF 1
DATE 99.03.15		TITLE LOCKING SEAL	SCALE 3:1
A	92.03.16	NEW ISSUE	
B	98.12.01	REDRAWN: ADD PATTERN	
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS	



1:1 SCALE
DETAIL

D2126-XXXX LOCKING SEAL
LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
NO. 27842
WORK ORDER

NOTES:
MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 8/10/2006

Customer : DART AREOSPACE

Customer P.O. # : P1625

ACR W.O. # : 121755

Item # : 110750004

Item Description: LOCKING SEAL

ACR Compound : F612

Date Shipped: 8/10/2006

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.


(ACR GROUP INC. REPRESENTATIVE)